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INTRODUCTION

2

The function of a heatsink is to increase the surface area available for the transfer of heat from a component or device thereby increasing the amount of heat that can be dissipated.

The following products/services are available:

- **1 A range of Standard heatsinks and accessories** which permit optimum flexibility in the design of Electrical and Electronic equipment requiring heatsink applications.
- **2 Custom designed heatsinks.** We have facilities available which enable us to provide design and manufacturing of custom and specialised heatsinks to your requirements.

HEATSINK SELECTION

The main factors to consider when selecting a heatsink are:-

1 Geometry

HEAT

- 2 Thermal Resistance
- 3 Cost

Defining the necessary heatsink performance.

In order to calculate the maximum acceptable thermal resistance for the heatsink so that the device being cooled does not overheat it is first necessary to define the thermal parameters under which it is to operate.

The basic equation for thermal equilibrium is:-

Temperature difference across the system

Power dissipated =

Sum of all the thermal resistance in the heat flow path.

Thermal Performance of any heatsink is influenced by many factors and for this reason all performance figures quoted should be treated as indicative only. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected.

EQUATION 1

Thus	PD	=	Tj - Ta
			Øjc + Øcs + Øsa
Where	PD	=	Power dissipation (W)
	Tj	=	Max allowable junction temp (°C) (specified by device manufacturer)
	Та	=	Ambient temperature (°C)
	Øjc	=	Thermal resistance junction to
			case (°C/W) (specified by device manufacturer)
	Øcs	=	Thermal resistance, case to heatsink (°C/W)
	α		The sum of the state ways the state back to

Øsa = Thermal resistance, heatsinks to ambient air (°C/W)

The maximum value for thermal resistance heatsink to air (sa) is usually determined by rearranging equation 1 to the following:

EQUATION 2

The result of the above equation provides a thermal resistance value which must be equalled or bettered by the heatsink selected.

EXAMPLE

A semi-conductor device is to be operated with its junction temperature not exceeding 80°C whilst dissipating 16 watts to ambient air at a temperature of40°C. The thermal resistance, junction to case, is specified by the manufacturer as 1.25°C/W and the thermal resistance, case to sink (using an insulating washer and thermally conductive compound) is taken as 0.50°C/W.

$$\emptyset sa = 80 - 40 - (1.25 + 0.50)$$

16

=

The heatsink therefore must have a thermal resistance which does not exceed 0.75°C/W.





GENERAL INFORMATION

3

MATERIAL

Aluminium Alloy to BS1474 6063, T6.

DIMENSIONS

Profile Tolerances: All profile dimensions are toleranced within BS1474 and this should be taken into consideration when designing our profiles into your equipment. Further details of specific tolerances can be supplied if required.

Length Tolerances: +/- 0.4mm Tighter Tolerances can be offered if required.

SURFACE FINISH

Plain

- Wet spray painted
- Matt black anodised
- Clear anodised
- Alocromed
- Coloured anodised
- Powder Coated

HOLE PATTERNS

- Standard hole patterns for popular devices T03/T066/T0220 etc.
- Non standard hole patterns to customers own requirements.

PERFORMANCE

Performance figures given are for natural convection operating conditions and are for a 60°C temperature rise with a centrally mounted heat source and vertically mounted fins. Under general operating conditions the thermal mounting arrangement of devices is not known and therefore the figures should be used only as a guide to heatsink selection.

It is recommended that the effectiveness of any heatsink is confirmed in the specific operating environment in which it will be subjected

SAFETY

In some circumstances exposed heatsink surfaces may become very hot. Contact with these surfaces may cause burns damage to skin.

INSTALLATION NOTCHES

For heatsink lengths up to 87.5mm one single notch in each flange centrally along its length.



For heatsink lengths from 88mm to 150mm three notches in each flange 38mm apart.



STANDARD NOTCH DIMENSIONS



STUDS AND SOLDERABLE PINS

Some heatsinks have standard solderable pins for flow soldering to circuit boards. Non standard pins and studs can also be fitted.

CLIPS

A full range of standard clips are available from stock.





FORCED AIR COOLING

This graph may be used as a guide to determine the Thermal resistance of any extruded section with forced convection.

EXAMPLE

The thermal resistance of a heatsink is 0.35° C/W assume the heatsink is placed in a air velocity of 4m/s. Then 0.35° C/W x 0.3 becomes 0.105° C/W approx.







CUSTOM DESIGN

For those customers that require their own specific heatsink we can offer facilities for design, technical drawing and prototype manufacture.



PRODUCT RANGE

In addition to our extensive range of heatsinks we manufacture components that are complimentary to the Electronics and Telecommunications Industries. Typical items of this nature include:- MODEM CASES, FRONT & REAR PANELS, ELECTRONIC ENCLOSURES, CHASSIS ETC.

MANUFACTURING AND FINISHING FACILITIES

- FREE ISSUE OR TOTAL SUPPLY CAPACITY.
- AUTOMATIC AND MANUAL SAW CUTTING.
- CNC MACHINING, DRILLING AND TAPPING.
- PRESSWORK, FORMING AND BENDING.
- BRUSH AND VIBRO DEBURRING.
- SULPHURIC AND CHROMIC ANODISING.

- POWDER AND WET SPRAY PAINTING.
- WET SPRAY PAINTING ON PLASTICS.
- ALOCROM 1000 AND 1200 FINISHES.
- ASSEMBLY WORK
- SPECIAL PACKING
- TOOL AND JIG MAKING.



HEAT SINKS

SPRING CLIPS



PRODUCT RANGE

Using our spring clips to fix plastic packages eg. TO220 and TO3P type devices offers several advantages over conventional methods:-

- OPTIMISES THERMAL TRANSFER.
- SAVES TIME.
- SAVES COST.
- REDUCES INVENTORY.

■ ENABLES SINGLE SUPPLY SOURCE FOR HEATSINKS AND CLIPS.

SEE BOARD MOUNTING SERIES FOR MORE DETAILS.





SPRING CLIPS

7







































LS140

T0220, T03P

9.9°C/W















LS160

TO220, TO126, TO3P

 $14^{\circ}C/W$





LS170

T0126

21°C/W









DEVICE MAY BE FIXED WITH SCREW OR CLIP (SEE CLIP 04)





















T0202

 $13^{\circ}C/W$





















DEVICE MAY BE FIXED WITH SCREW OR CLIP (SEE CLIP 04)















BOARD MOUNTING SERIES 1

WIRE FORMS

SOME* OF OUR BOARD MOUNTING HEATSINKS ARE AVAILABLE WITH SOLDERABLE WIRE FORMS AS AN OPTIONAL EXTRA

*See, PPR, PPT, 921AB.

WHEN ORDERING ADD SUFFIX WF01, WF02 OR WF03 eg: 271AB025OB.WF01

WF REF	Γ	DIMENSION	5
	А	BØ	С
WF 01	11.3	1.30	21.0
WF 02	11.3	1.30	36.0
WF 03	18.2	1.40	31.5



PP (device clips available with this heatsink - clip 01)



T 1110		
	HOLE IS NOT 5MM LENGTH	
	4	
ut ut	Thermal Rating °C/W	
10		SOLDER PIN 2.60 Ø
10	12	2.00 0
ES		
10		
10	10	
ES		
10		
10	8.30	4 34.5mm

Length mm L	Part Number Without Pins	Part Number With Pins	Holes	Cut Out	Thermal Rating °C/W
25	PP25	PP25P	NO	NO	
25	PP25H	PP25PH	YES	NO	12
25	PP25HC	PP25PHC	YES	YES	
38	PP38	PP38P	NO	NO	
38	PP38H	PP38PH	YES	NO	10
38	PP38HC	PP38PHC	YES	YES	
50	PP50	PP50P	NO	NO	
50	PP50H	PP50PH	YES	NO	8.30
50	PP50HC	PP50PHC	YES	YES	
63	PP63	PP63P	NO	NO	
63	PP63H	PP63PH	YES	NO	6.90
63	PP63HC	PP63PHC	YES	YES	





BOARD MOUNTING SERIES

PPB (T0220, T03P, etc) (device clips available with this heatsink - clip 03)



Length mm L	Part Number Without Pins	Part Number With Pins	Holes	Thermal Rating ^o C/W
38	PPB38	PPB38P	NO	7.00
38	PPB38H	PPB38PH	YES	7.00
50	PPB50	PPB50P	NO	5.5
50	PPB50H	PPB50PH	YES	5.5
63	PPB63	PPB63P	NO	4.5
63	PPB63H	PPB63PH	YES	4.5



PPC (CLIP ON HEATSINK TO220, TO3P, etc)



	C	
		



Length mm L	Part Number Without Pins	Part Number With Pins	Pin Centres 'C'	Thermal Rating °C/W
20	PPC20	PPC20P	21	11.00
35	PPC35	PPC35P	36	9.00
50	PPC50	PPC50P	36	7.2

CLIP ON HEATSINK SUITABLE FOR TO220, TO3P PLASTIC PACKAGES AVAILABLE WITH OR WITHOUT SOLDERABLE PINS.



BOARD MOUNTING SERIES

PPD (T0220, T03P, etc) (DEVICE CLIPS AVAILABLE WITH THIS HEATSINK - CLIP 03)



HEAT SINKS

Length mm L	Part Number Without Pins	Part Number With Pins	Holes	Thermal Rating °C/W
38	PPD38	PPD38P	NO	7.00
38	PPD38H	PPD38PH	YES	7.00
50	PPD50	PPD50P	NO	5.5
50	PPD50H	PPD50PH	YES	5.5
63	PPD63	PPD63P	NO	4.5
63	PPD63H	PPD63PH	YES	4.5





PPH (T0220, T03P, etc) AVAILABLE WITH OR WITHOUT SOLDER TAGS



Length mm L	Part Number without Solder Tags	Part Number with Solder Tags	Thermal Rating °C/W
50	PPH0500B	PPH0500B-TAG 02	2.75
75	PPH0750B	PPH0750B-TAG 02	2.30
100	PPH1000B	PPH1000B-TAG 02	2.00
150	PPH1500B	PPH1500B-TAG 02	1.60







BOARD MOUNTING SERIES 20

PPL (T0220, T03P, etc)



Length mm L	Part Number	Thermal Rating ^o C/W
50	PPL0500B	5.0
75	PPL0750B	3.7
100	PPL1000B	3.1
150	PPL1500B	2.3



$\ensuremath{\mathsf{PPM}}$ (device clips available with this heatsink - clip 05)



Length mm L	Part Number	Thermal Rating °C/W
50	PPM0500B	5.0
75	PPM0750B	3.7
100	PPM1000B	3.1
150	PPM1500B	2.3







BOARD MOUNTING SERIES 21

 $\ensuremath{\mathsf{PPN}}$ (device clips available with this heatsink - clip 02)



Length mm L	Part Number	Thermal Rating °C/W
50	PPN0500B	5.0
75	PPN0750B	3.7
100	PPN0000B	3.1
150	PPN1500B	2.3



DEVICE CLIP IS SLIDE FIT

$\ensuremath{\mathsf{PPR}}$ (device clips available with this heatsink - clip 05)



Length mm L	Part Number	Thermal Rating °C/W
50	PPR0500B	4.75
75	PPR0750B	3.52
100	PPR1000B	2.75
150	PPR1500B	2.10





L 50

75



22

BOARD MOUNTING SERIES

PPT (DEVICE CLIPS AVAILABLE WITH THIS HEATSINK - CLIP 02)



PPX (T0220, T03P, etc) available in any length required



Length mm L	Part Number Without Pins	Part Number With Pins	Thermal Rating °C/W
38	PPX38	PPX38P	6.70
50	PPX50	PPX50P	5.60
63	PPX63	PPX63P	4.70



HEAT SINKS



23

BOARD MOUNTING SERIES

270AB (T0220, T03P etc) AVAILABLE IN ANY LENGTH REQUIRED, WITH ONE OR MORE HOLES, POSITIONED TO SUIT ANY REQUIREMENT



_0,	010)	NOR
3.1Ø 10.7		46
L 5		11

Length mm L	Part Number Without Pins	Part Number With Pins	Pin Centres 'C'	Thermal Rating °C/W
34	270AB0340HB	270AB0340HBP	25.4	5.00
50	270AB0500HB	270AB0500HBP	38.3	4.00

Sketches show typical dimensions for hole and pin positions these can be any dimension to suit your own application.



SEE 200 SERIES FOR heatsink DIMENSIONS

505AB (T03, T0220, T03P etc)

AVAILABLE IN ANY LENGTH REQUIRED, WITH ONE OR MORE HOLES, POSITIONED TO SUIT ANY REQUIREMENT

Length mm L	Part Number Without Pins	Part Number With Pins	Thermal Rating ^o C/W
25	505AB0250HB	505AB0250HBP	9.5
32	505AB0320HB	505AB0320HBP	8.5
50	505AB0500HB	505AB0500HBP	5.0
70	505AB0700HB	505AB0700HBP	4.0



SEE 500 SERIES FOR heatsink DIMENSIONS

910AB (T0220, T03P etc)



Length mm L	Part Number Without Pins	Part Number With Pins	Pin Centres 'C'	Thermal Rating °C/W
34	910AB0340HB	910AB0340HBP	25.4	7.20
50	910AB0500HB	910AB0500HBP	38.3	5.50

AVAILABLE IN ANY LENGTH REQUIRED, WITH ONE OR MORE HOLES, POSITIONED TO SUIT ANY REQUIREMENT



SEE 900 SERIES FOR heatsink DIMENSIONS





BOARD MOUNTING SERIES

Sketches show typical

dimensions for hole and

24

915AB (T03, T0220, T03P etc) AVAILABLE IN ANY LENGTH REQUIRED, WITH

ONE OR MORE HOLES, POSITIONED TO SUIT ANY REQUIREMENT











	Length mm L	Part Number Without Pins	Part Number With Pins	Pin Centres 'C'	Thermal Rating °C/W
Γ	25	915AB0250HB	915AB0250HBP	25.4	8.00
	38	915AB0380HB	915AB0380HBP	38.1	6.90
	50	915AB0500HB	915AB0500HBP	38.1	5.80

SEE 900 SERIES FOR heatsink DIMENSIONS

921AB (T0220, T03P, etc)

(DEVICE CLIPS AVAILABLE WITH THIS HEATSINK - CLIP 02)

Length mm L	Part Number without Solder Tags	Part Number with Solder Tags	Thermal Rating ^o C/W
25	921AB0250B	921AB0250B-TAG 05	5.40
38	921AB0380B	921AB0380B-TAG 05	4.20
50	921AB0500B	921AB0500B-TAG 02	3.20
75	921AB0750B	921AB0750B-TAG 02	2.70
100	921AB1000B	921AB1000B-TAG 02	2.35

AVAILABLE WITH OR WITHOUT SOLDER TAGS OR WITH WIRE FORMS



SEE 900 SERIES FOR heatsink DIMENSIONS



Length in (mm)

200

0

50

100

150

Length in (mm)

HEAT SINKS

100 SERIES



300

300

250



83AB



85AB





Typical Performance

75

2.80 2.40 2.20 1.90 1.80

Natural Finish

Black Anodised

150

Length in (mm)

200

250

300

300

100

50

Length

°C/W

5.00

4.00

2.00

1.00

0

0

50

Š 3.00

HEAT SINKS

100 SERIES

26

nce ^oc/w Black 100 150 200



89AB



91AB





Length in (mm)



HEAT SINKS

100 SERIES







100 SERIES



Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected





100 SERIES



Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected



HEAT SINKS

100 SERIES





145AB

Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected

0

50

100

150

Length in (mm)

200

250





100 SERIES



146AB

3.5

26.40



58





HEAT SINKS

100 SERIES



158AB



Length in (mm)



HEAT SINKS

100 SERIES

33





Length in (mm)

Length in (mm)

HEAT SINKS

100 SERIES



166AB



168AB



Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected

34



HEAT SINKS

100 SERIES









173AB





Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected



Length in (mm)

HEAT SINKS

182AB

100 SERIES






HEAT SINKS

100 SERIES





HEAT SINKS

38

100 SERIES









HEAT NLINE

100 SERIES

39



193AB



196AB	400	30
197AB	500	38
198AB	600	46
199AB	750	58



195 - 199AB





200 SERIES





Length in (mm)



200 SERIES



280AB

Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected



°c/w Black



300 SERIES



305AB



Typical Performance





^oc/w Black

250

300







333AB

35

340AB

HEAT









Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected

43

^oc/w Black





300/400 SERIES



345AB







350AB







HEAT SINKS

500 SERIES

45





HEAT SINKS

500 SERIES

46











HEAT SINKS

500 SERIES





532AB





Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected



610AB



48

500/600 SERIES



Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected

1

98.5

≷ 3.00

2.00

1.00

0 L

Natural Finish

150

Length in (mm)

200

250

300

Black Anodised

100





600/700 SERIES

49

^oc/w Black 100 150 200



665AB







680AB





HEAT SINKS

700 SERIES

50



























FOR MORE INFORMATION, SEE BOARD MOUNTING SECTION







915AB



Performance figures are shown as an indication of a heatsinks actual performance. It is recommended that the effectiveness of any heatsink is tested in the specific operating environment in which it will be subjected



HEAT

INKS





BOX SECTIONS

